

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
042.35130ZN	L.19/00375/33 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X13		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,44	6,80	6,53-6,72	10	0
HEAD THICKNESS	2,10 REF		2,30-2,36	10	0
HEAD ANGLE	80°	82°	81°-82°	10	0
RECESS WIDTH	4,60		4,25-4,35	10	0
RECESS DEPTH #2	1,62	2,12	1,81-1,87	10	0
MAJOR DIAMETER	3,35	3,53	3,48-3,51	10	0
MINOR DIAMETER	2,57		2,60-2,65	10	0
PITCH	1,30		1,27-1,29	10	0
THREAD ANGLE	60°		60°-62°16'	10	0
DRILLING POINT DIAMETER	2,80 MAX		2,78-2,80	10	0
DRILLING POINT LENGHT #2	4,05		4,35-4,75	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	12,25	13,75	12,32-12,63	10	0
TORSION	29 KGF-CM MIN		40-42	10	0
DRILLING TIME	4,0 SEC MAX		1,3-2,4	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

